



-  2-4-C With Teflon (92-825407A12)
-  2 Cycle Outboard Oil (92-13249A24)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	478	9611A 1	CRANKSHAFT ASSEMBLY	1		3,4,5
2	30	63742	BALL BEARING	1		3,4,5
3	53	812877	RETAINING RING	1		3,4,5
4	28	91800	KEY	2		3,4,5
5	43	43019A 2	DRIVER GEAR	1		3,4,5
6	31	812873A 1	ROLLER BEARING ASSEMBLY (T	1		3,4,5
7	26	41953 1	OIL SEAL	1		3,4,5
8		812881A 1	ROLLER BEARING ASSEMBLY (C	2		3,4,5
9	783	9613A 1	PISTON ASSEMBLY	3	(STANDARD)	3,4,5
9	783	9613A 2	PISTON ASSEMBLY	AR	(.015 O.S.)	11,4,5
9	783	9613A 3	PISTON ASSEMBLY	AR	(.030 O.S.)	11,4,5
10	40	52035	LOCK RING	6		3,4,5
11	39	19721A 6	PISTON RING	1	(STANDARD)	3,4,5
11	39	19721A 1	PISTON RING	AR	(.015 O.S.)	11,4,5
11	39	19721A 2	PISTON RING	AR	(.030 O.S.)	11,4,5
12	640	9612A 2	CONNECTING ROD ASSEMBLY	3		3,4,5
13	12	812876	WASHER	6		3,4,5
14	29	47270	NEEDLE BEARING	87		3,4,5
15	10	91012	SCREW	6		3,4,5
16	31	17514A 2	ROLLER BEARING	3		3,4,5
-		811209A93	POWERHEAD	1		4,5